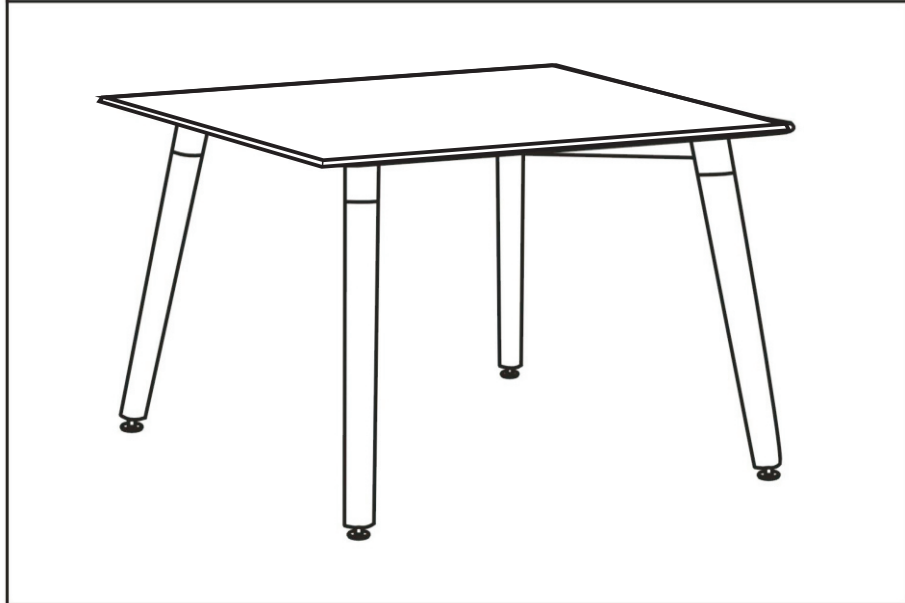
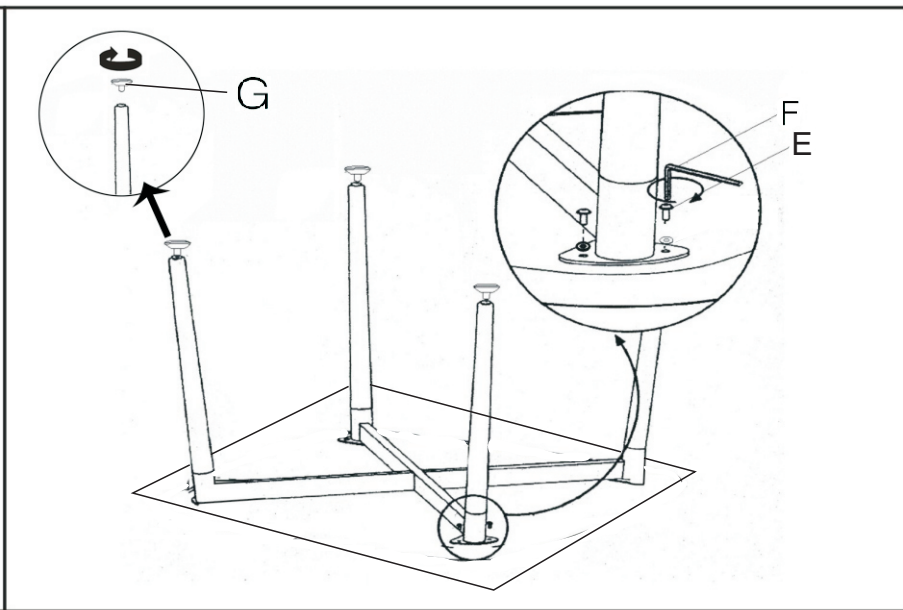
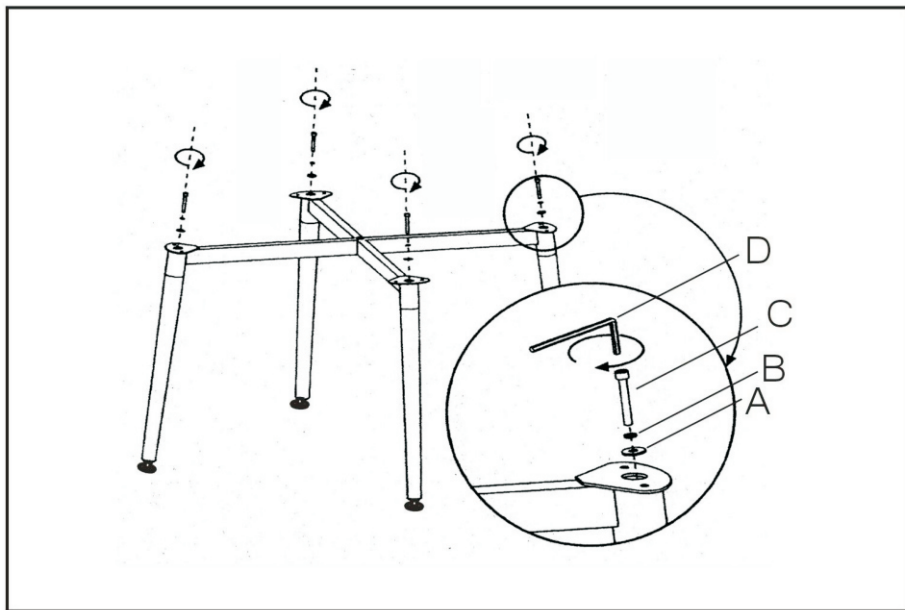








ASSEMBLING PROCESS



Ax4 	Bx4 	Cx4 
Dx1 	Ex8 	Fx1 
Gx4 